

Stihl TS 400 Cut Off Saw

**waterway
recovery
group**

A few important technical points when using the WRG Stihl saw, H&S is covered in the [PRH](#) (Ch. 2, p. 25)

- Blades must be at most 300mm in diameter with a 20mm bore and rated to AT LEAST 4,950 rpm (usually 5,100 rpm).
- Diamond wheels are direction sensitive, abrasive wheels are not.
- If water spray is used with abrasive blades, do not run water when blade is not turning and dispose of used blades at the end of the day.
- Fuel – 1:50 2-stroke oil: unleaded petrol – preferably use Stihl oil sachets, 1 per 5L of fuel.
- Bang the 1st stage air filter out at the end of each day, particularly if cutting stone. Filter is found behind black cover at the back of the machine.

Ed Walker – 28/7/2003